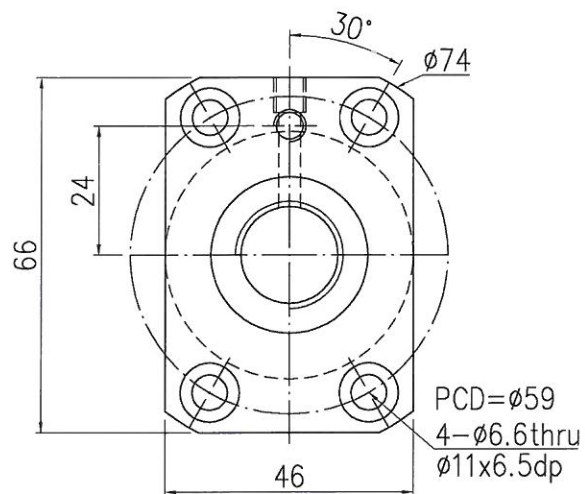
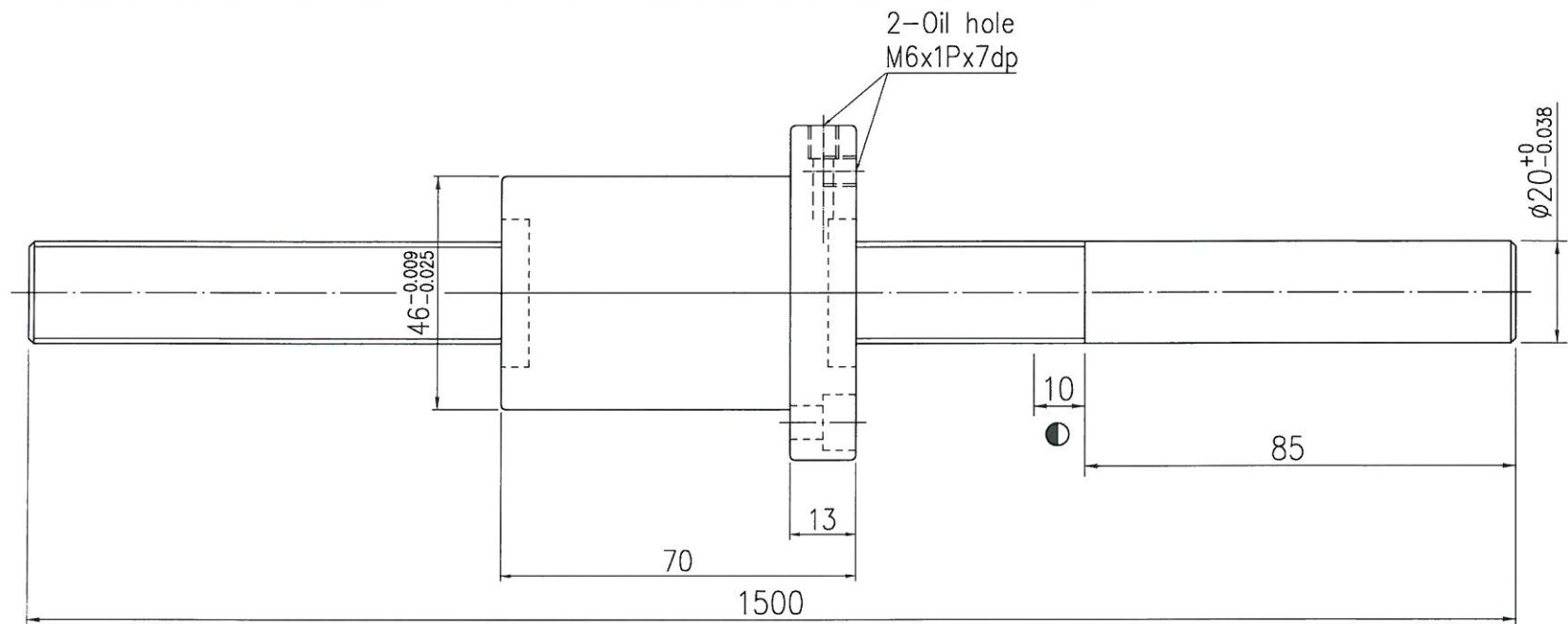


▽ (▽▽) G



註：螺桿全長公差 $+0$
 -0.038

Ball Nut Dwg NO PFAR2010T3DV00

TOLERANCES FOR REGULAR DIMENSIONS (MM)				SURFACE ROUGHNESS Ra(μm)
RANGE	TOLERANCE	RANGE	TOLERANCE	
0.5-6	±0.1	401-1000	±0.8	▽ FINE FINISH 6.3a
7-30	±0.2	1001-2000	±1.2	
31-120	±0.3	2001-4000	±2.0	G GRIND FINISH 1.6a
121-400	±0.5	4001 OVER	±3.0	

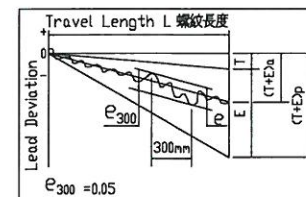
CUSTOMER: POWER

SPEC=R20-10T3-1-PFAD-1415-1500-0.05-W-P1

(註：未標之倒角皆為C1)

Note: Chamferings are C1 if not specified otherwise

NOT EFFECTIVE
HARDENED AREA
(不在有效熱處理範圍內)



BASIC RATED DYNAMIC LOAD (kgf)	1621
BASIC RATED STATIC LOAD(kgf)	1925
THREAD DIR. /NO. OF START THD	RIGHT/ 1
BCD (mm)	φ21.034
LEAD (mm)	10
BALL DIA.(mm)	φ3.969
ROOT DIA.	φ25.003
EFFECTIVE TURNS (CIRCUITxROW)	1X3
LEAD ANGLE	8.61°

AXIAL PLAY		
DRAG	CENTER	0
TORQUE	RANGE	0
(kgf-cm)	SPRING FORCE (kgf)	0
THREAD PROFILE		GOTHIC

Accessory	QTY	Accessory	QTY
循環器	3	刮刷器	2
六角彈簧	2		

DRAW	張家豪
CHECK	翁豐藝
APPROVE	郭山田
DATE	102-06-13

GTEN BALL SCREW TECHNOLOGY

DWG NO.	CUSTOMER'S DWG. NO.	SCALE	1: X
13A2424	ISSOKU		
MATERIAL	SCREW	Rolled S55C_Ground 50CrMo4	
材 質	NUT	SCM415H	
HARDNESS	SCREW	滾珠牙部 HRC58°-62°	
熱處理	NUT	參照熱處理 HRC58°-62°	