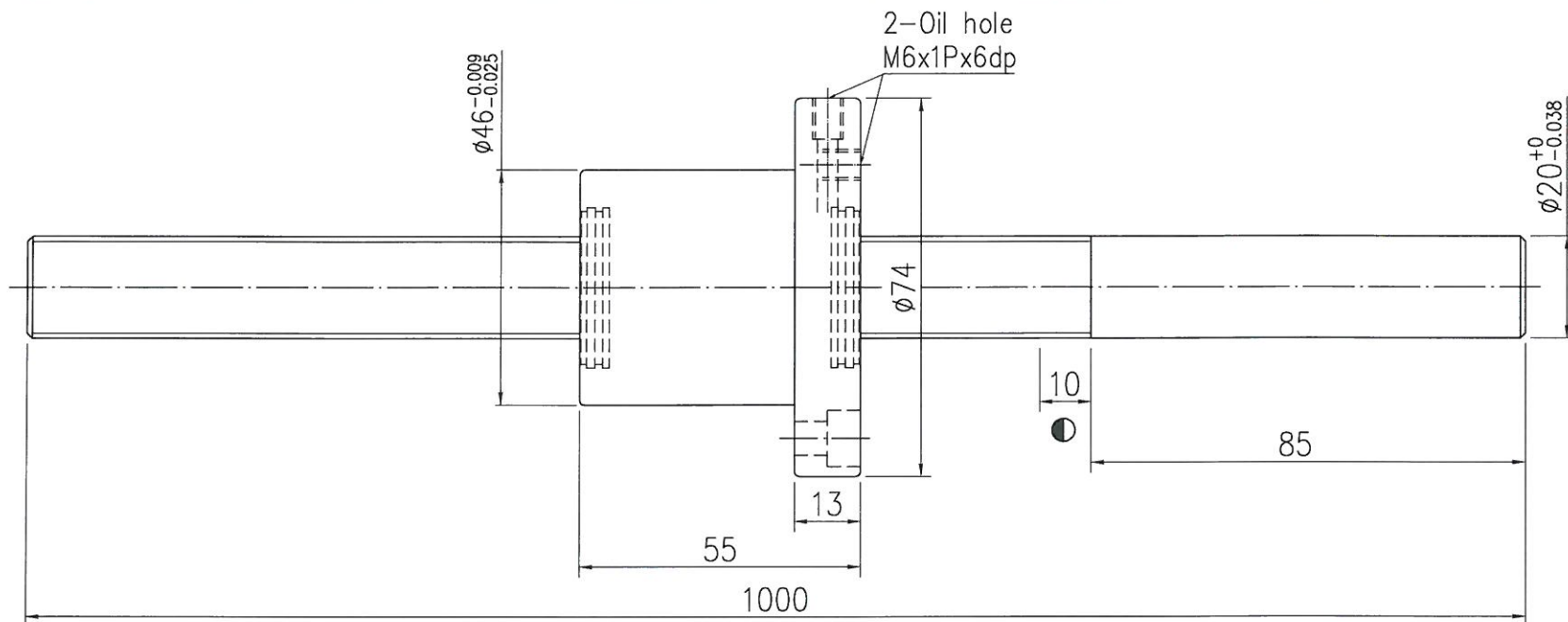


▽ (▽▽) ^G



※注意：入牙口數 1

Ball Nut Dwg NO				PFAR2020A2DV00	
TOLERANCES FOR REGULAR DIMENSIONS (MM)				SURFACE ROUGHNESS Ra(μ m)	
RANGE	TOLERANCE	RANGE	TOLERANCE		
0.5-6	±0.1	401-1000	±0.8	▽ FINE FINISH	6.3a
7-30	±0.2	1001-2000	±1.2		
31-120	±0.3	2001-4000	±2.0	G ▽ GRIND FINISH	1.6a
121-400	±0.5	4001 OVER	±3.0		
Accessory		QTY	Accessory		QTY
循環器		2			
刮刷器		2			
C扣		2			

CUSTOMER: POWER

SPEC=R20-20A2-1-PFAD-915-1000-0.05-W-P1

(註：未標之倒角皆為C1)

Note: Chamferings are C1 if not specified otherwise

NOT EFFECTIVE HARDENED AREA (不在有效熱處理範圍內)



GTEN BALL SCREW TECHNOLOGY

DWG NO.

13A2426

CUSTOMER'S DWG. NO.

ISSOKU



SCALE 1:X

BASIC RATED DYNAMIC LOAD (kgf)		914
BASIC RATED STATIC LOAD (kgf)		1232
THREAD DIR. / NO. OF START THD		RIGHT / 1
BCD (mm)		$\phi 20.605$
LEAD (mm)		20
BALL DIA. (mm)		$\phi 3.175$
ROOT DIA.		$\phi 23.78$
EFFECTIVE TURNS (CIRCUIT x ROW)		1.8x1
LEAD ANGLE		17.18°
AXIAL PLAY		
TORQUE (kgf-cm)	CENTER	0
	RANGE	0
SPRING FORCE (kgf)		0
THREAD PROFILE		GOTHIC
MATERIAL 材質	SCREW 螺絲	Rolled S55C_Ground 50CrMo4
	NUT 螺母	SCM415H
HARDNESS 熱處理	SCREW 滾珠牙部	HRC58°-62°
	NUT 參照熱處理	HRC58°-62°

