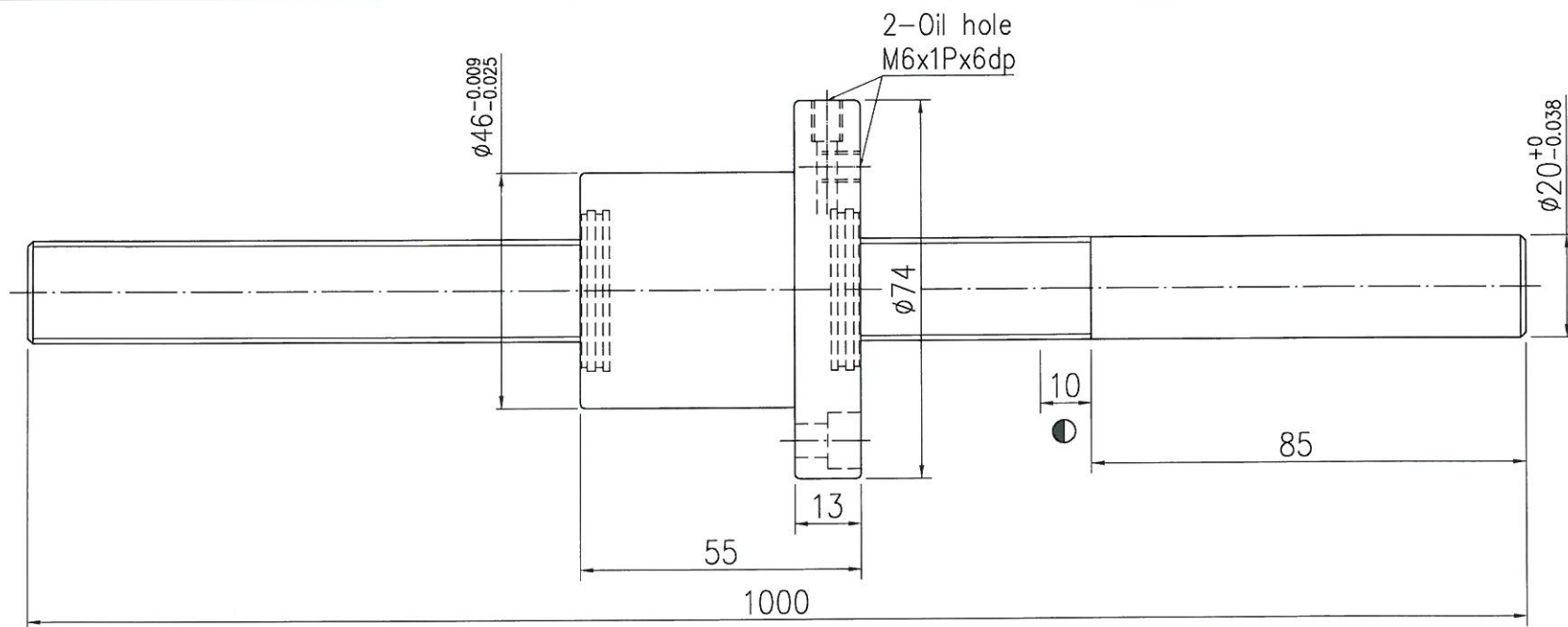


▽ (▽▽) G



※注意：入牙口數 1

Ball Nut Dwg NO				PFAR2020A2DV00	
TOLERANCES FOR REGULAR DIMENSIONS (MM)				SURFACE ROUGHNESS Ra(μm)	
RANGE	TOLERANCE	RANGE	TOLERANCE	▽ FINE FINISH 6.3a	
0.5-6	±0.1	401-1000	±0.8	▽ GRIND FINISH 1.6a	
7-30	±0.2	1001-2000	±1.2		
31-120	±0.3	2001-4000	±2.0		
121-400	±0.5	4001 OVER	±3.0		
Accessory	QTY	Accessory	QTY		
循環器	2				
刮刷器	2				
C扣	2				

CUSTOMER: POWER

SPEC=R20-20A2-1-PFAD-1915-2000-0.05-W-P1

(註：未標之倒角皆為C1)

Note: Chamferings are C1 if not specified otherwise

NOT EFFECTIVE HARDENED AREA (不在有效熱處理範圍內)



GTEN BALL SCREW TECHNOLOGY

DWG NO.

13A2428

CUSTOMER'S DWG. NO.

ISSOKU



SCALE

1: X

BASIC RATED DYNAMIC LOAD (kgf)		912
BASIC RATED STATIC LOAD(kgf)		1232
THREAD DIR. /NO. OF START THD		RIGHT/ 1
BCD (mm)		$\phi 20.605$
LEAD (mm)		20
BALL DIA.(mm)		$\phi 3.175$
ROOT DIA.		$\phi 23.78$
EFFECTIVE TURNS (CIRCUITxROW)		1.8x1
LEAD ANGLE		17.18°
AXIAL PLAY		
DRAG	CENTER	0
TORQUE	RANGE	0
(kgf-cm)	SPRING FORCE (kgf)	0
THREAD PROFILE		GOthic
MATERIAL	SCREW	Roller S55C_Ground 50CrMo4
	NUT	SCM415H
HARDNESS	SCREW	滾珠牙部 HRC58~62°
	NUT	參照熱處理 HRC58~62°

